# AnyWire ${ }^{\circledR}$ DB A20 Series <br> OMRON CJ1 PLC Interface AFCJ01-D2 User's Manual 

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High speed transmission wiring saving
system by full-duplex transmission method

## Cautionary Instructions

## Cautions about this manual

1. Please deliver this manual to end users.
2. Read this manual thoroughly to understand the contents before operating this product.
3. This manual explains the details of functions equipped with this product, and does not guarantee that the product will match a customer's particular purpose.
4. Any reproduction or copying of this manual in whole or in part is expressly prohibited without permission.
5. Information in this manual may be subject to change without notice in the future.

Warning displays


WARNING
A "WARNING" indicates a potentially hazardous situation which, if not handled properly, could result in personal serious injury or death.


A "CAUTION" indicates a potentially hazardous situation which, if not handled properly, could result in personal injury or property damage.

## Safety precautions



- The AnyWire system does not include any control functions to ensure safety.
- In any of the following cases, pay special attention to use with appropriate allowance for ratings and functions and implement safety measures such as a fail-safe design and consult us for:
(1) Applications which require a high degree of safety
- Applications predicted to have a great impact on human life or property
- Medical equipment, safety equipment, etc.
(2) When used in systems which require a higher degree of reliability
-Use in vehicle control, combustion control equipment, etc.
- Make sure to turn off the system power before installation or replacement work.
- Use the AnyWire system within the range of specifications and conditions defined in this manual.
- If current more than the rating or over-current by short-circuit continuously flows for a long time in this unit, smoke or ignition may result. Install a safety circuit such as a fuse externally.
- Do not turn on the 24 V power before completing wiring and connection of the entire AnyWire system.
- Use a regulated, 24 V DC power supply for AnyWire system equipment.
- Although the AnyWire system has high noise resistance, keep transmission cables and I/O cables away from high-voltage and power cables.
- Be careful to prevent any waste metal from entering inside of units or connector parts, especially during wiring.
- Miswiring may damage equipment. Pay attention to the cable length and layout in order to prevent connectors and cables from being removed.
- Do not solder a stranded wire to be connected to the terminal block; otherwise a contact failure may occur.
- If the wiring length of the power cable is long, voltage drops will occur and may cause shortages of the power voltage of remote slave units. In that case, connect local power supply units to ensure the specified voltage.
- Install the product by avoiding the following places:
- Where exposed to direct sunlight or the ambient operating temperature exceeds the range of $0^{\circ} \mathrm{C}$ to $55^{\circ} \mathrm{C}$
- Where the operating relative humidity exceeds the range of $10 \%$ to $90 \%$ or condensation occurs due to rapid temperature changes
- Where there is corrosive or inflammable gas
- Where subjected to direct vibration or shock
- Tighten terminal screws securely to avoid malfunctions, etc.
- When storing the product, avoid high temperature and humidity. (Ambient storage temperature: $-20^{\circ} \mathrm{C}$ to $75^{\circ} \mathrm{C}$ )
- Incorporate the emergency stop circuit or interlock circuit for safety in an external circuit other than the AnyWire system.


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## 1 Overview

This unit is a master interface for the AnyWire DB A20 series that can be mounted on the OMRON CJ1 series PLC.
The AnyWire system is a high speed, highly reliable wiring saving system by unique transmission method.

Note) AnyWire is a registered trademark of Anywire Corporation.

The AnyWire DB A20 series is a full-duplex transmission system which supports, in particular, high speed or long distance, and can input and output at a maximum 512 points respectively, and transmit by transmission distances of $50 \mathrm{~m}, 200 \mathrm{~m}, 1 \mathrm{~km}$ and 3 km .
Disconnection can be detected even if branch wiring is carried out.


## 2 Specifications

### 2.1. General specifications

| Operating ambient temperature | $0 \sim+55^{\circ} \mathrm{C}$ |
| :--- | :--- |
| Operating ambient humidity <br> Storage ambient humidity | $10 \sim 90 \% \mathrm{RH}$ (No condensation) |
| Storage ambient temperature | $-20^{\circ} \mathrm{C} \sim+75^{\circ} \mathrm{C}$ |
| Atmosphere | No corrosive or inflammable gas |
| Vibration proof | JIS C 0040 compliant |
| Noise proof | $1200 \mathrm{Vp}-\mathrm{p}$ (Pulse width $1 \mu \mathrm{~s}$ ) |

### 2.2. Performance specifications

| Transmission clock | 2kHz | 7.8kHz | 31.3 kHz | 125 kHz |
| :---: | :---: | :---: | :---: | :---: |
| Maximum transmission distance | 3km | 1km | 200m | 50m |
| Transmission cable diameter | $0.9 \sim 1.25 \mathrm{~mm}^{2}$ |  | $0.75 \sim 1.25 \mathrm{~mm}^{2}$ |  |
| Transmission method | Full-duplex cyclic method |  |  |  |
| Connection mode | Bus type (Multi drop method, T-branch method, tree branch method) |  |  |  |
| Transmission protocol | Dedicated protocol (AnyWireBus protocol) |  |  |  |
| Error control | Double collation system |  |  |  |
| Number of connecting IO points | Max. 1024 points (Input 512 points/Output 512 points) |  |  |  |
| Number of connection nodes | Max. 128 nodes (Fine =1) |  |  |  |
| RAS functions | Transmission line disconnection position detecting function, transmission line short-circuit detecting function, transmission power drop detecting function |  |  |  |
| Connection cable | Multi-purpose 2 line cable $/ 4$ line cable (VCTF $0.75 \sim 1.25 \mathrm{~mm}^{2}$ rated temperature $60^{\circ} \mathrm{C}$ ) <br> Dedicated flat cable ( $0.75 \mathrm{~mm}^{2}$ rated temperature $70^{\circ} \mathrm{C}$ ) <br> Multi-purpose electric wire ( $0.75 \sim 1.25 \mathrm{~mm}^{2}$ rated temperature $60^{\circ} \mathrm{C}$ ) (If transmission distance exceeds 1 km , VCTF $1.25 \mathrm{~mm}^{2}$ or more) |  |  |  |
| Power supply | Circuit: (Supply from CJ1 side) Voltage $+5[\mathrm{~V}] \pm 5 \%$ Current $0.4[\mathrm{~A}]$ Transmission line: <br> Voltage 24V DC +15~-10\% (21.6~27.6V DC) ripple 0.5Vp-p or less Current 0.2[A] (Load current is not included when 128 terminal units are connected) |  |  |  |

## －Maximum cycle time

（Unit：ms）

| Transmission clock | $\begin{gathered} 1 \\ 512 \text { points } \\ (256 \text { points } \times 2) \end{gathered}$ | $\begin{gathered} \hline O \\ 1024 \text { points } \\ \text { (512 points } \times 2 \text { ) } \end{gathered}$ |
| :---: | :---: | :---: |
| 2kHz | 138.4 max． | 265.4 max． |
| 7．8kHz | 35.8 max． | 68.5 max． |
| 31．3kHz | 9.0 max． | 17.2 max． |
| 125kHz | 2.3 max． | 4.3 max． |

Caution：（1）Transmission cycle time is a value between one cycle time and two cycle time．
（2）In order to ensure that input signal responds，issue input signal longer than two cycle time．

## 2．3．Compatible CPUs

This machine corresponds to a high function IO unit． Installable CPUs are as follows．

CJ1H－CPU6ロH－R
CJ1H－CPU6ロH
CJ1G－CPU4DH
CJ1M－CPU1口
CJ1M－CPU1口－ETN
CJ1M－CPU2 $\square$
CJ2M－CPU3 $\square$
CJ2M－CPU1口
CJ2H－CPU6口－EIP
CJ2H－CPU6ロ

## Specifications

### 2.4. Dimensional outline drawing


2.5. Name of each part

2.6. Unit assembling

After connecting the units, slide the upper and lower sliders until a clicking sound is heard to securely lock.
Note that the functions may not be fulfilled unless locked.
Make sure to install the end cover attached to the CPU unit onto the rightmost unit. Unless the end cover is installed, the CJ series will not operate properly.

## 3 Operation Mode

### 3.1. Machine No. setting

Set the machine No. by the two rotary dip switches on this machine.
Since this machine occupies 4 machines by one unit, set the number within the range from " 0 " to "92."
For example, " 04 " to " 07 " are occupied when " 04 " is set. Do not set this number for other unit(s) within this range.

### 3.2. Specification selection (Operation Mode setting 2 switch)

Select transmission distance etc., with the operation mode setting 2 switch (quad dip switch).
SW-1, 2 Sets transmission distance by combination of ON/OFF with 1 and 2.
SW-3 Setting switch for Bit mode operation. Use this in OFF.
SW-4 System reserve (Use this in OFF.)

| Specification |  | Operation mode 2 switch |  |
| :---: | :---: | :---: | :---: |
|  |  | 1 | 2 |
| $2 \mathrm{kHz} \mathrm{3km}$ |  | OFF | OFF |
| 7.8 kHz 1 km |  | OFF | ON |
| $31.3 \mathrm{kHz} \mathrm{200m}$ |  | ON | OFF |
| $125 \mathrm{kHz} \mathrm{50m}$ |  | ON | ON |


| Operation mode 2 <br> switch | Operation <br> mode | Specification |
| :---: | :--- | :--- |
| 3 | Bit mode | Carry out double collation for data every bit (1 <br> point). <br> Use Bit type for slave. |
| OFF |  |  |
| Turn OFF when using. |  |  |

### 3.3. Input and output point number setting (Operation mode setting 1 switch)

Select input and output point number with the operation mode setting 1 switch (rotary DIP switch).

| Operation mode |  | Operation mode 1 switch |
| :---: | :---: | :---: |
| Input | Output |  |
| 512 points | 512 points | 0 |
| 256 points | 256 points | 1 |
| 512 points | 512 points | $2 \sim \mathrm{~F}$ |



- Make sure to turn off the power to set the DIP switch.
- Make sure to set the DIP switch according to the transmission specification to be used.
- Unless the DIP switch meets the transmission specification of the slave unit connected to this machine, transmission cannot be properly made, or a malfunction may result.


## 4 Memory Map

| Offset address | Description |  |  |  |
| :---: | :--- | :---: | :---: | :---: |
| $0 \sim 31$ | Output | (32ch) |  |  |
| $32 \sim 63$ | System reserve | (32ch should not be used) |  |  |
| 64 | Error reset output | (1 word) |  |  |
| $65 \sim 67$ | System reserve | (3ch should not be used ) |  |  |
| $200 \sim 231$ | Input | (32ch) |  |  |
| $232 \sim 263$ | System reserve | (32ch should not be used ) |  |  |
| 264 | Error flag input | (1ch) |  |  |
| 265 | Address response error slave unit number input | (1ch) |  |  |
| $266 \sim 281$ | Error address | (16ch) |  |  |
| $282 \sim 283$ | System reserve |  |  | (2ch should not be used) |

(System reserve area should not be used.)

Data is mapped to the area after channel DM2000 is determined by the machine No. The start channel No. is obtained by:

$$
\text { Start channel No. }=20000+\text { Offset address }+ \text { Machine No. } \times 100
$$

<Example> When the machine No. is " 4 ":
The start channel No. for output is from DM20400, by: $20000+0+4 \times 100$.
The start channel No. for input is from DM20600, by: $20000+200+4 \times 100$.
Correspondence between word address No. and data memory on AnyWireBus is as follows.

|  | Offset address | (1) <br> ch No. | Bit No. |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Output | 0 | DM20400 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|  | 1 | DM20401 | 31 | 30 | 29 | 28 | 27 | 26 | 25 | 24 | 23 | 22 | 21 | 20 | 19 | 18 | 17 | 16 |
|  | \| | i |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 31 | DM20431 | 511 | 510 | 509 | 508 | 507 | 506 | 505 | 504 | 503 | 502 | 501 | 500 | 499 | 498 | 497 | 496 |
| Input | 200 | DM20600 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|  | 201 | DM20601 | 31 | 30 | 29 | 28 | 27 | 26 | 25 | 24 | 23 | 22 | 21 | 20 | 19 | 18 | 17 | 16 |
|  | \| | I |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 231 | DM20631 | 511 | 510 | 509 | 508 | 507 | 506 | 505 | 504 | 503 | 502 | 501 | 500 | 499 | 498 | 497 | 496 |

<Note> The (1) column in the table shows an example when the machine No. is set to "4." Numbers from 1 to 511 in the table represent the address No. on the AnyWireBus.

Because the DM area cannot be handled by bit, it can be handled by relocating it to internal auxiliary relay. Use block transmission instruction XFER for relocation.

Reference program for relocating input data

| P_On | $\begin{gathered} \text { XFER } \\ \& 32 \end{gathered}$ |  |
| :---: | :---: | :---: |
|  |  | Transmission CH number |
| Always ON | D20600 | Transmission CH number ${ }_{\text {Transmission source lower } \mathrm{CH} \text { No. }}$ |
|  | 1200 | Transmission destination lower CH No . |

Reference program for relocating output data


No. of the internal auxiliary relay used here is a reference example.
Specify appropriate No. which is not used in other areas of the program.
In this example, input is mapped to 1200.00 through 1231.15 , and output is mapped to 1300.00 through 1331.15 .

## Note

Other than the above, this machine occupies an area of 40 channels after channel 2000 is determined by the machine No.
Do not use this area.
The start channel No. is obtained by:
Start channel No. $=2000+$ Offset address + Machine No. $\times 10$
<Example> When the machine No. is " 4 ":
The start channel No. is from 2040, by: $2000+0+4 \times 10$.
Channel 2040 through 2079 are occupied by this machine.

## 5 Monitoring function

## Overview

The slave units of the AnyWire system have their own addresses, and a slave unit which has an address which was sent from this machine returns responses to the address, then detects for disconnection and checks for existence of a slave unit.

This machine stores an address of the slave unit which is connected at that time by the automatic address recognition operation (described later) into EEPROM. This information is stored even if the power is turned off.
Then registered addresses are sequentially sent out, and if there is no response to them, disconnection is displayed by the "ALM" LED, and an error flag is returned. In addition, addresses of the slave units having errors can be known,

### 5.1. Automatic address recognition

Storing addresses of the connected slave units into EEPROM of this machine is called
"Automatic address recognition."

## [Procedure]

1 Check that all of the slave units operate normally.
2 Press the "SET" switch until the "SET" LED (Green) lights up.
3 If the "SET" LED lights up for a while and then turns off, storage of an address has been completed.

## 〔Timing of automatic address recognition operation〕

-When all terminals are connected to the master and operation is started

- When some terminals are added
-When some terminals are removed
-When the address of a terminal is changed

- Automatic address recognition operation cannot be made at the time of an error in an AnyWire transmission line such as a shortcircuit, after the power is turned on, or for approximately 5 seconds after resetting.
- If any disconnection error occurs during operation, do not perform the automatic address recognition operation. Disconnection information will be lost.


### 5.2. Monitoring operation

Addresses registered in this machine are sequentially sent out, and if there is no response to them, disconnection is displayed by the "ALM" LED.
Bit 3 of the error flag is set to " 1 ".
This error information is retained until the power is turned off or the error is reset. (Refer to the item of error status.)

## 6 Error status

The status of a transmission line can be known by the error status of this machine.
The error status consists of a number of addresses from which an error flag and disconnection are detected and the 16 error addresses. If any error by disconnection occurs, the applicable slave unit can be known from the information of the number of addresses and information on an error address.
If there are 16 or more error addresses, 16 addresses are displayed sequentially in the order of the most recent number.

Correspondence between error information and data memory is as follows.

| Offset address | (2) ch No. | Description |
| :---: | :---: | :--- |
| 264 | DM20664 | Error flag |
| 265 | DM20665 | Number of error address |
| 266 | DM20666 | Error address 1 |
| 267 | DM20667 | Error address 2 |
| 268 | DM20668 | Error address 3 |
| $\vdots$ | $\vdots$ | $\vdots$ |
| 280 | DM20680 | Error address 15 |
| 281 | DM20681 | Error address 16 |

<Note> The (2) column in the table shows an example when the machine No. is set to "4."

### 6.1. Error flag

An error flag can be read by setting the offset address to 264 .
The number of error addresses can be read by setting the offset address to 265 .
This status can also be displayed by the "ALM" LED.
The associated bit becomes " 1 " if any error occurs.
Bit 3 is retained until the power is turned off, or an error is reset (described later).
Bit 0 , 1 and 2 become " 0 " when an error status is cancelled. They are not retained.

| Bit 0 | Short-circuit between D and G |
| :---: | :--- |
| Bit 1 | Short-circuit between D and P |
| Bit 2 | 24 V is not supplied, or voltage is low. |
| Bit 3 | Disconnected. Or slave unit failed, or power is not supplied. |
| Bit 4~15 | Reserved |

### 6.1.1. How to reset error status

Write " 1 " into the data memory area of the offset address 64.
If an error such as disconnection is eliminated, the disconnection flag is reset to " 0 " and the number of error addresses is also reset to " 0 ."

Unless an error condition is eliminated, the number of error flags and error address are set, and the error address is set again.

An error is also cleared by turning on power again.

| Offset address | (2) Ch No. | Description |
| :---: | :---: | :---: |
| 64 | DM20464 | Error reset output |

<Note> The (2) column in the table shows an example when the machine No. is set to "4."

### 6.2. Error address

When disconnection or any error in the slave unit occurs, up to 16 error addresses are written into the offset addresses 266 to 281. (See 4 Memory map.)

Values written are classified according to the following table.

| Hexadecimal display address | Description |
| :---: | :--- |
| $000 \sim 1 F F$ | Address of output slave |
| $200 \sim 3 F F$ | Address of input slave |

The lower 2 digits represent the address set for the slave unit.
The uppermost digit represents the type of slave unit.

This value is retained until the error is reset or the power is turned OFF

## 7 LED Display

LED indicating the status of this unit

| LED | Name | Color | Indication |  |
| :---: | :---: | :---: | :---: | :--- |
| RUN | Operating | Green | Lit | This unit is operating. |
|  |  |  | Unlit | This unit is in a stopped state. |
| ERC | Unit error | Red | Lit | This unit has an error. |
|  |  |  | Unlit | This unit is normal. |
| ERH | CPU unit error | Red | Lit | There is an error caused by the CPU unit. |
|  |  |  | Unlit | The CPU unit is normal. |

Main causes of ERC LED and ERH LED lighting

| Causes of ERC LED <br> lighting | This unit is not recognized as a high-performance I/O unit. |
| :---: | :--- |
|  | Hardware check error |
|  | The machine No. is not set within the range of 00 to 92. |
|  | Double setting of a machine No. |
|  | No units registered in the I/O table. |
|  | I/O bus error |
|  | CPU watchdog timer error |

LED indicating AnyWireBus status

| LED | Name | Color | Indication |  |
| :---: | :---: | :---: | :---: | :---: |
| LINK | Transmission display | Green | Flashing | This unit is operating. |
|  |  |  | Unlit | This unit has an error. |
| SET | Display on address recognition operation | Green | Lit | In automatic address recognition operation. |
|  |  |  | Unlit | In normal transmission. |
|  |  |  | Flashing | Writing in EEPROM |
| ALM | Alarm display | Red | Lit | Disconnection of AnyWireBus D, G. |
|  |  |  | Slow flashing ${ }^{* 1}$ | Short-circuit between D and G, or short-circuit between D and 24 V . |
|  |  |  | Quick flashing*2 | 24 V is not supplied, or voltage is low. |
|  |  |  | Unlit | On normal transmission. |

*1 : "Slow flashing" is flashing of approximately 1 second period.
*2 : "Quick flashing" is flashing of approximately 0.2 seconds period.

In profile rewrite mode, ERC and ERH are displayed as follows:

| LED | Name | Color | Indication |  |
| :---: | :---: | :---: | :---: | :--- |
| ERC | Unit error | Red | Lit | Normal termination |
|  |  |  | Flashing | Abnormal termination |
| ERH | CPU unit error | Red | Lit | Profile rewrite mode display |

## 8 Connection

Use 2-wire or 4-wire VCTF, VCT (rated temperature $60^{\circ} \mathrm{C}$ ) cable or dedicated flat cable (FK4-$075-100$ :rated temperature $70^{\circ} \mathrm{C}$ ).
See page 2-1 for wire diameter.
For the power line, make connection using a wire diameter in consideration of voltage drop.

AnyWireBus connecting terminal of this machine is provided with quick detachable connector terminals.
Model : MC1.5/5-STF-3.81 (manufactured by PHOENIX CONTACT)
Connectable cable : $0.14 \sim 1.5 \mathrm{~mm}^{2}$ (AWG28~16)
Tightening torque $: 0.22 \sim 0.25 \mathrm{~N} \cdot \mathrm{~m}$

| D | Transmission cable |
| :---: | :--- |
| G | Transmission cable |
| 24 V | Connect a regulated 24V DC power supply. <br> Power supply with capacity of current necessary for load and <br> slave unit and +0.2A or more |
| LG | Connected to neutral point of noise filter. <br> Ground when there is a malfunction due to 24 V based power <br> noise. <br> In this case, ground to the function grounding terminal of <br> PLC at one point. |

Connect D and G with D and G of the slave unit respectively.
(Refer to the instruction manual of each unit.)


MONITOR connector
Connector for connecting maintenance monitor.
Connect nothing.

### 8.1. Terminator

In order to ensure more stable transmission quality, connect a terminator (AT2) to the transmission line end.

This terminator is a module to stabilize wave form, and has polarity. Connect properly.
-Connection of terminator

-Branch of transmission line (Transmission distance 1 km specification)
-Total extension

"Total extension" of transmission distance referred to in the AnyWire DB A20 series means $A+B$. When branching, make sure not to exceed the maximum transmission distance (total extension) set by the system.


- Do not send some transmission lines (D, G) in a multicore cable all together. If sent all together, the equipment will malfunction due to crosstalk.

- The transmission cable shall be 0.75 to $1.25 \mathrm{~mm}^{2}$ in wire diameter.
- The lower limit of the power voltage is down to 21.6 V , however, the voltage shall not be below 24 V in the master.
- Watch out for voltage drop by cable. Voltage drop will cause the equipment to malfunction. If the voltage drops significantly, supply power on the terminal side. (local power supply)
- Do not solder wires connected to the connector terminal. The wire may loosen, resulting in a contact failure.


## 9 Transmission Required Time

### 9.1. In the case of input

Because the master side does not update data (double collation) unless the same data consecutively continues two times, the transmission cycle time requires transmission time of a minimum one cycle time and maximum two cycle time. Signals of two cycle times or less may not be captured depending on the timing. Therefore, in order to ensure a response, provide an input signal of two cycle times or longer.

9.2. In the case of output

Because the slave unit side performs double collation, it requires transmission time of a minimum one cycle time and maximum two cycle times similar to the case of input.

## Terminology

Transmission cycle time:

Maximum transmission delay time:
Repeated transmission time of actual data transmitted

Processing time on master side+Transmission cycle time+Signal delay time on slave side

Response delay time is as shown in the following diagram.


## 10 Troubleshooting

Check the following at the start.
(1) The "RDY" lamps for all units of the equipment shall light up.
(2) The "LINK" lamps for all units of the equipment shall flash.
(3) The power voltages for all units of the equipment shall be in a range from 21.6 to 27.6 V .
(4) Wiring and connection shall be secured.
(5) Address setting shall be correct, and not be duplicated.

Checklist by symptom

| Symptom | Check Item |
| :--- | :--- |
| Data cannot be input and |  |
| output | AFCJ01-D2 side <br> MODE switch is correctly set. <br> I/O configuration set with the MODE switch is consistent with I/O <br> No. specified by the software. |
| Slave unit side <br> Power is supplied to the slave unit. <br> Address of the slave unit is correctly set. <br> Slave unit of the same specification as that of AFCJ01-D2 (such <br> as transmission clock and number of input and output) is used. |  |
| ALM LED (Red) lights up | D, G lines are not disconnected. <br> Address automatic recognition operation is correctly performed. <br> Screws on the terminal blocks are not loosened. |
| ALM LED (Red) slowly <br> flashes | D, G lines are not short-circuited. <br> D does not contact 24V |
| ALM LED (Red) quickly <br> flashes | Voltage of 24V DC power supplied to AFCJ01-D2 is normal. |
| ERC LED lights up | Securely connected to the adjacent unit. |
| ERH LED lights up | Setting of machine No. is in a range from 0 to 92. <br> Machine No. the same as that of the other unit is not set. <br> I/O table is set. |
| ERR/ALM LED of CPU <br> lights up | The end cover attached to the CPU is installed to the rightmost <br> unit. |

## 11 History of Changes

| Version | Date | Change Description |
| :---: | :---: | :--- |
| 1.0 | January 6, 2005 | Formal version released |
| 1.1 | March 7, 2012 | Cable rate temperature additionally described, contact <br> information changed |
|  |  |  |
|  |  |  |
|  |  |  |
|  |  |  |

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